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**Product Data Sheet &
General Processing Conditions**

**RTP 4605 HI
Syndiotactic Polystyrene (SPS)
Glass Fiber
Impact Modified**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.25	1.25	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 in/in	0.30 %	D 955
Water Absorption, 24 hrs @ 23°C	0.010 %	0.010 %	D 570

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.6 ft-lbs/in	139 J/m	D 256
unnotched 1/8 in (3.2 mm) section	11.0 ft-lbs/in	587 J/m	D 4812
Tensile Strength	16000 psi	110 MPa	D 638
Tensile Elongation	2.5 %	2.5 %	D 638
Tensile Modulus	1.20 x 10 ⁶ psi	8274 MPa	D 638
Flexural Strength	24000 psi	165 MPa	D 790
Flexural Modulus	1.20 x 10 ⁶ psi	8274 MPa	D 790

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	160 - 300 °F	71 - 149 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C